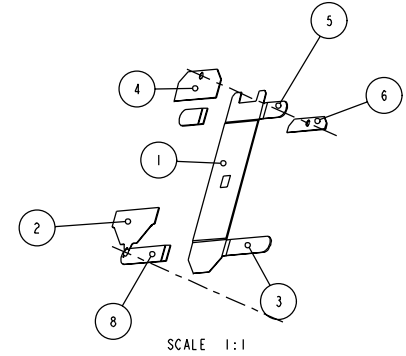
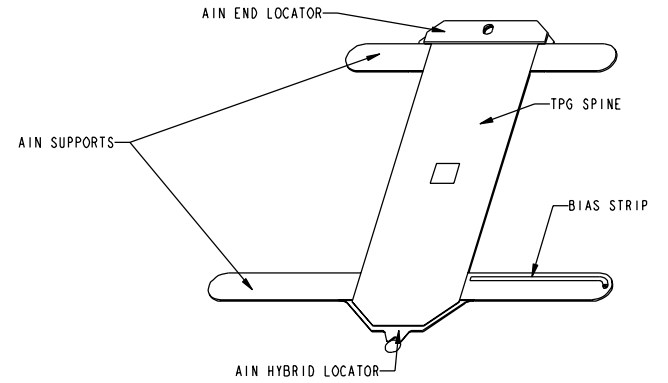
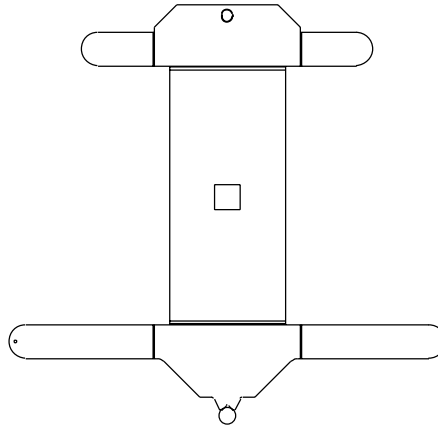
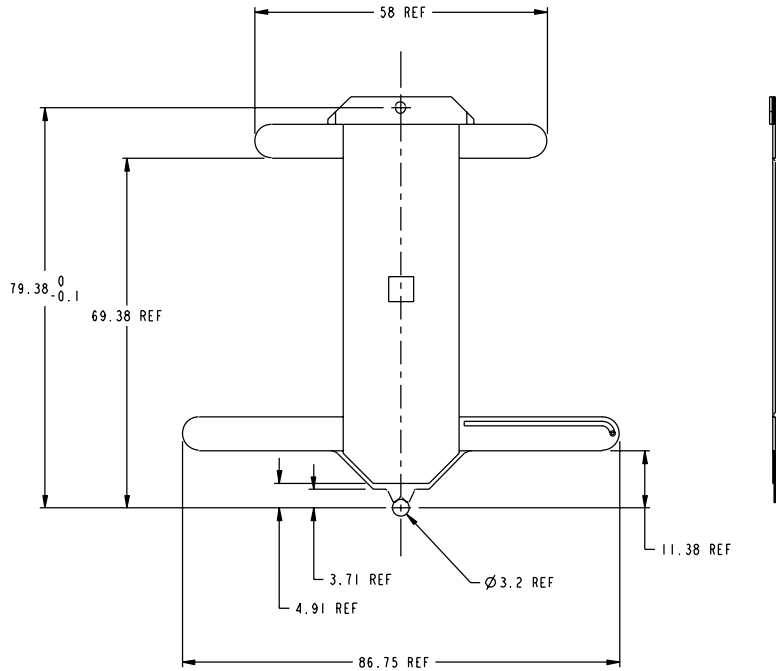
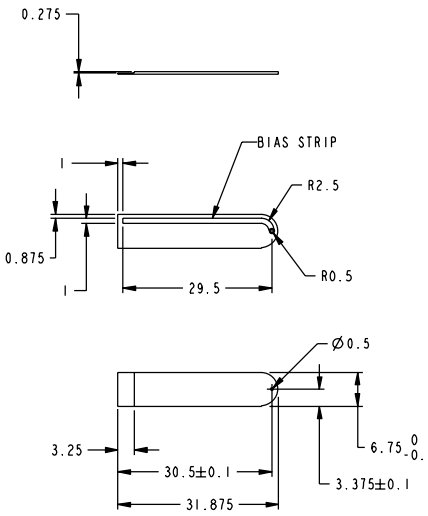
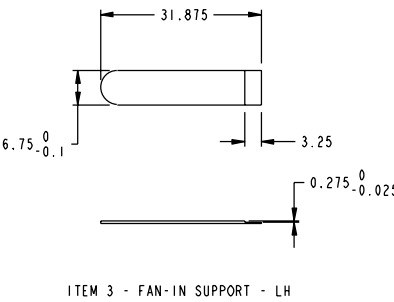
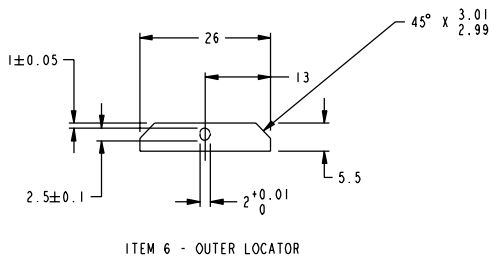
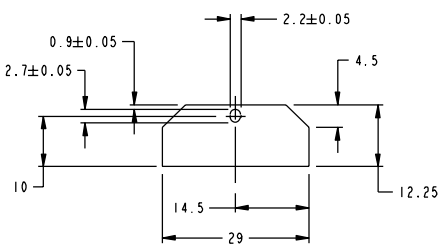
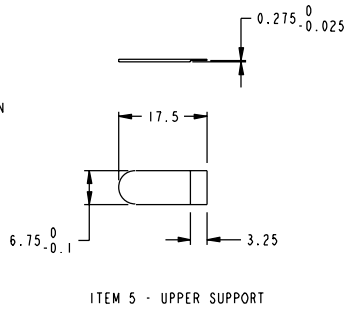
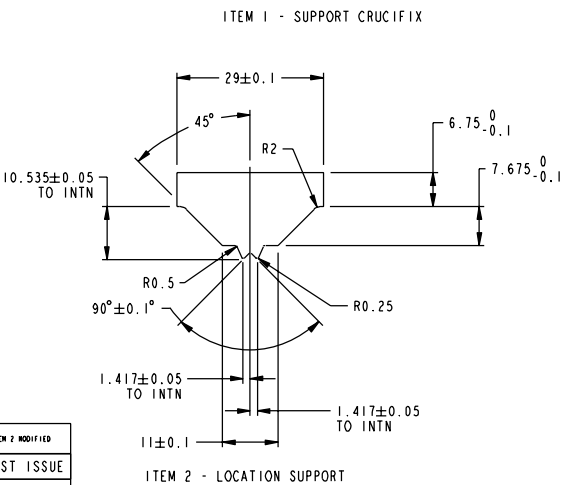
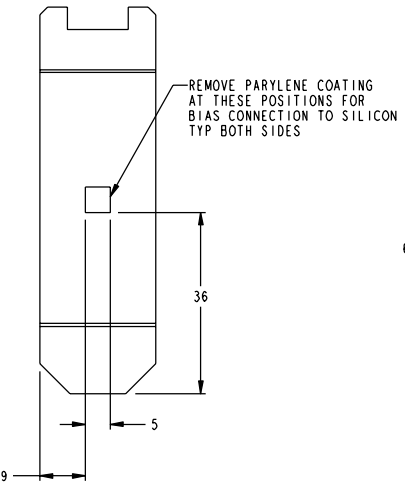
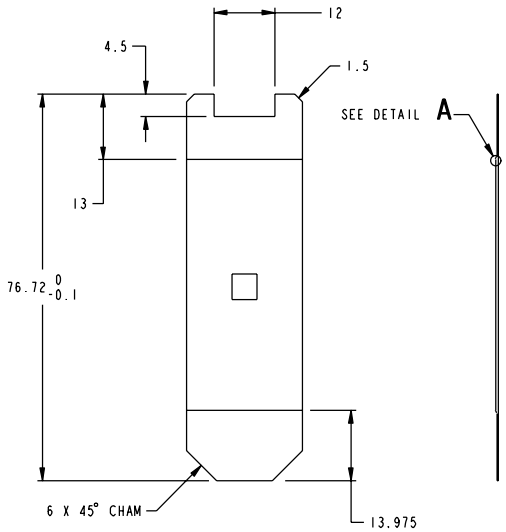
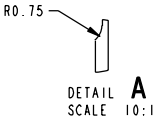
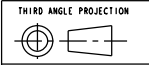


ITEM	PART/CAD No	DWG TITLE	MATERIAL	REMARK	QTY	SURFACE TREATMENT
1	INNER-01	SUPPORT CRUCIFIX	TPG	0.5mm THICK	1	PARLYENE COAT ALL OVER 0.02 THICK U.O.S.
2	INNER-02	LOCATION SUPPORT	AIN	0.225mm THICK	1	
3	INNER-03	FAN-IN SUPPORT-LH	AIN	0.5mm THICK	1	
4	INNER-04	UPPER LOCATION SUPPORT	AIN	0.225mm THICK	1	
5	INNER-05	UPPER SUPPORT	AIN	0.5mm THICK	2	
6	INNER-06	OUTER LOCATOR	PEEK	0.5mm THICK	1	
8	INNER-08	FAN-IN SUPPORT-RH (BIAS TRACK)	AIN	0.5mm THICK	1	



B	10-May-01	P.SUTCLIFFE	ITEM 2 MODIFIED
A	25-Apr-01	P.SUTCLIFFE	FIRST ISSUE
ISSUE	DATE	NAME	DESCRIPTION
MODIFICATIONS			

UNLESS OTHERWISE SPECIFIED:- ALL DIMENSIONS IN MILLIMETRES SURFACE TEXTURE VALUES IN MICROMETRES SURFACE TEXTURE TO BE 3.2 ✓ MACHINE ALL OVER OR WHERE MARKED ✓	METRIC SCREW THREADS TO BS643 CLASS 6H/6g TOLERANCES UNLESS OTHERWISE SPECIFIED MACHINED DIMS. ± 0.25 ANGULAR ± 0.5°	DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308		WELDING SYMBOLS TO BS 499		TITLE MIDDLE MODULE SPINE ASSY				
		MATERIAL SEE PARTS SPEC SEE PARTS TREATMENT SEE PARTS FINISH SEE PARTS	DRAWN P.SUTCLIFFE	DATE 25-Apr-01	CHECKED PS	APPROVED P.SUTCLIFFE	DRAWING NUMBER INNER-MODULE		ARRET. DRAWING NP21-	
REMOVE BURRS AND BREAK SHARP EDGES	DO NOT SCALE					SHEET 1	OF	2 SHEETS	SCALE:-2:1	A1



B 10-May-01 P.SUTCLIFFE ITEM 2 MODIFIED			
A 25-Apr-01 P.SUTCLIFFE FIRST ISSUE			
ISSUE	DATE	NAME	DESCRIPTION
MODIFICATIONS			

UNLESS OTHERWISE SPECIFIED:- ALL DIMENSIONS IN MILLIMETRES SURFACE TEXTURE VALUES IN MICROMETRES SURFACE TEXTURE TO BE 3.2 ✓ MACHINE ALL OVER OR WHERE MARKED ✓		METRIC SCREW THREADS TO BS643 CLASS 6H/6g TOLERANCES UNLESS OTHERWISE SPECIFIED MACHINED DIMS: ± 0.25 ANGULAR ± 0.5°		DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308 MATERIAL SEE PARTS TREATMENT SEE PARTS FINISH SEE PARTS		WELDING SYMBOLS TO BS 499 DRAWN P.SUTCLIFFE DATE 25-APR-01 CHECKED PS APPROVED P.SUTCLIFFE		TITLE MIDDLE MODULE SPINE ASSY DRAWING NUMBER INNER-MODULE ARRECT. DRAWING NP27-					
REMOVE BURRS AND BREAK SHARP EDGES		DO NOT SCALE						SHEET 2		OF	2 SHEETS SCALE:-2:1		A1